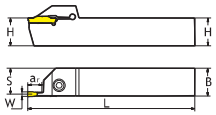
外圆切断、切槽刀具

External Parting, Grooving and Turning Tools



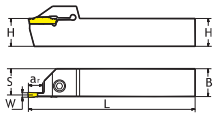
Type 型号		基本尺寸 Dimension(mm) H×B	L	S	W	最大切深 $a_1$max	刀片 Inserts	螺钉 Screw	扳手 Wrench
QEED	1616R/L10	16x16	100	15	2.5	10	Z*ED*****-**	M5×20	S4
	1616R/L17	16x16	100	15	2.5	17	Z*ED*****-**		
	2020R/L10	20x20	125	19	2.5	10	Z*ED*****-**	M6×20	S5
	2020R/L17	20x20	125	19	2.5	17	Z*ED*****-**		
	2525R/L10	25x25	150	24	2.5	10	Z*ED*****-**		
	2525R/L17	25x25	150	24	2.5	17	Z*ED*****-**		
QEFD	1616R/L10	16x16	100	14.8	3	10	Z*FD****-**	M5×20	S4
	1616R/L17	16x16	100	14.8	3	17	Z*FD****-**		
	2020R/L10	20x20	125	18.8	3	10	Z*FD****-**	M6×20	S5
	2020R/L17	20x20	125	18.8	3	17	Z*FD****-**		
	2525R/L10	25x25	150	23.8	3	10	Z*FD****-**		
	2525R/L17	25x25	150	23.8	3	17	Z*FD****-**		
QEGD	2020R/L13	20x20	125	18.5	4	13	Z*GD****-**	M6×20	S5
	2020R/L 22	20x20	125	18.5	4	22	Z*GD****-**		
	2525R/L13	25x25	150	23.5	4	13	Z*GD****-**		
	2525R/L 22	25x25	150	23.5	4	22	Z*GD****-**		
	3232R/L13	32x32	170	30.5	4	13	Z*GD****-**		
	3232R/L 22	32x32	170	30.5	4	22	Z*GD****-**		
QEHD	2525R/L13	25x25	150	23	5	13	Z*HD****-**		
	2525R/L 22	25x25	150	23	5	22	Z*HD****-**		
QEHS	2525N 30	25x25	150	12.5	5	30	Z*HS****-**		
QEHD	3232R/L13	32x32	170	30	5	13	Z*HD****-**		
	3232R/L 22	32x32	170	30	5	22	Z*HD****-**		
QEHS	3232N 30	32x32	170	16	5	30	Z*HS****-**		
QEKD	2525R/L13	25x25	150	22.6	6	13	Z*KD****-**		
	2525R/L 22	25x25	150	22.6	6	22	Z*KD****-**		
QEKS	2525N 30	25x25	150	12.5	6	30	Z*KS****-**		
QEKD	3232R/L13	32x32	170	29.6	6	13	Z*KD****-**		
	3232R/L 22	32x32	170	29.6	6	22	Z*KD****-**		
QEKS	3232N 30	32x32	170	16	6	30	Z*KS****-**		

★ 可安装切断、切槽、车削、仿形刀片。
Parting, grooving, turning, profiling inserts are adaptable to the tools。

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

外圆切断、切槽刀具

External Parting, Grooving and Turning Tools



Type 型号		基本尺寸 Dimension(mm) H	L	S	W	最大切深 $a_1$max	刀片 Insents	螺钉 Screw	扳手 Wrench
MGEHR/L	1616-2	16	100	15	2	14.5	MGMN200-M	M5×17	S4
	2020-2	20	125	19	2	14.5	MGMN200-M	M6×20	S5
	2525-2	25	150	24	2	14.5	MGMN200-M	M6×20	S5
	1616-2.5	16	100	15	2.5	16.5	MGMN250-M	M5×17	S4
	2020-2.5	20	125	19	2.5	16.5	MGMN250-M	M6×20	S5
	2525-2.5	25	150	24	2.5	16.5	MGMN250-M	M6×20	S5
	1616-3	16	100	14.8	3	18	MGMN300-M	M5×17	S4
	2020-3	20	125	18.8	3	18	MGMN300-M	M6×20	S5
	2020-3-T10	20	125	18.8	3	10	MGMN300-M		
	2525-3	25	150	23.8	3	18	MGMN300-M		
	2525-3-T10	25	150	23.8	3	10	MGMN300-M		
	3232-3	32	170	30.5	3	18	MGMN300-M		
	3232-3-T10	32	170	30.5	3	10	MGMN300-M	M6×20	S5
	2020-4	20	125	18.5	4	18	MGMN400-M		
	2020-4-T10	20	125	18.5	4	10	MGMN400-M		
	2525-4	25	150	23.5	4	18	MGMN400-M		
	2525-4-T10	25	150	23.5	4	10	MGMN400-M		
	3232-4	32	170	30.5	4	18	MGMN400-M		
	3232-4-T10	32	170	30.5	4	10	MGMN400-M		
	2020-5	20	150	18	5	23	MGMN500-M		
	2020-5-T15	20	150	18	5	15	MGMN500-M		
	2525-5	25	150	23	5	23	MGMN500-M		
	2525-5-T15	25	150	23	5	15	MGMN500-M		
	3232-5	32	170	30	5	23	MGMN500-M		
	3232-5-T15	32	170	30	5	15	MGMN500-M		
	2020-6	20	125	17	6	23	MGMN600-M		
	2020-6-T10	20	125	17	6	10	MGMN600-M		
	2525-6	25	150	22.6	6	23	MGMN600-M		
	2525-6-T15	25	150	22.6	6	15	MGMN600-M		
	3232-6	32	170	29.6	6	23	MGMN600-M		
	3232-6-T15	32	170	29.6	6	15	MGMN600-M		

★ 可安装切断、切槽、车削、仿形刀片。(配套韩国克洛依刀片) Note:The insert is Korloy brand.
Parting, grooving, turning, profiling inserts are adaptable to the tools。

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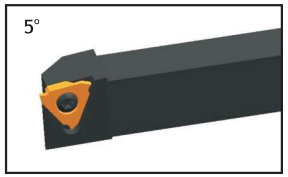
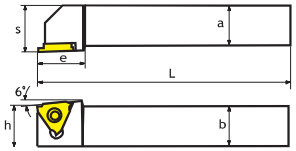
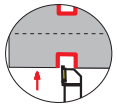
SGTR/L



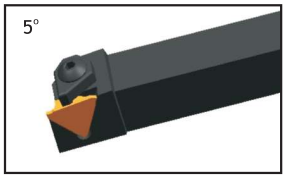


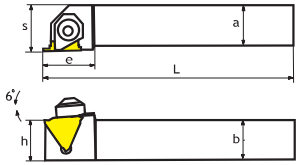


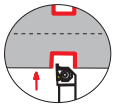
Type 型号		Stock 库存 R	Stock 库存 L	h	b	L_1	L_2	H_1	f	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Wrench 扳子
SGTR/L	1212H16C			12	12	100	20	12	16	GLR/L3□□□□	M3.5 × 8	T15
	1616H16C			15	16	100	20	16	20			
	2020K16C			20	20	125	20	20	25			
	2525M16C			25	25	150	20	25	32			
	2020K22C			20	20	125	30	20	25	GLR/L4□□□	M4 × 10	T15
	2525M22C			25	25	150	30	25	32			

★注明：配套刀片建议参考东芝刀片。Note:The insert is Toshiba brand.

KGBR/L



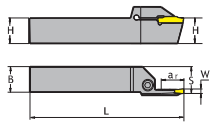


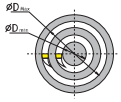


Type 型号		Stock 库存 R	Stock 库存 L	a	b	L	h	s	e	Applicable Inserts 使用的刀片	Clamping screw 螺钉	Clamp 压板	Wrench 扳手
KGBR/L	2020K22-15			20	20	125	20	25	24	GB43R/050~300	DM 0625	CGBR/L	S4
	2525M22-15			25	25	150	25	30	25				
	2020K22-25			20	20	125	20	25	25.5	GB43R/250~330	DM 0625	CGBR/L	S4
	2525M22-25			25	25	250	25	30	25.5				
	2020K22-35			20	20	125	20	25	25.5	GB43R/350~480	DM 0625	CGBR/L	S4
	2525M22-35			25	25	150	25	30	25.5				

★注明：配套刀片建议参考京瓷刀片。Note:The insert is Kyocera brand.

端面切槽、车削刀具 Surface Grooving and Turning Tools



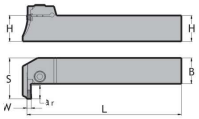


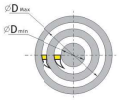
下刀直径范围

Type 型号	基本尺寸 Dimension(mm) HxB	L	S	W	a_r	ØD (min-Max)	适用刀片 Applicable inserts	螺钉 Screw	扳手 Wrench
QFFD2525R/L10-48H	25x25	150	26	3	10	48-66	ZTFD0303-MG	M6 × 20	S5
QFFD2525R/L17-48H	25x25	150	26	3	17	48-66	ZTFD0303-MG		
QFFD2525R/L10-60H	25x25	150	26	3	10	60-80	ZTFD0303-MG		
QFFD2525R/L17-60H	25x25	150	26	3	17	60-80	ZTFD0303-MG		
QFFD2525R/L10-74H	25x25	150	26	3	10	74-110	ZTFD0303-MG		
QFFD2525R/L17-74H	25x25	150	26	3	17	74-110	ZTFD0303-MG		
QFFD2525R/L10-100H	25x25	150	26	3	10	100-150	ZTFD0303-MG		
QFFD2525R/L17-100H	25x25	150	26	3	17	100-150	ZTFD0303-MG		
QFGD2525R/L13-52H	25x25	150	26	4	13	52-72	ZTGD0404-MG		
QFGD2525R/L 22-52H	25x25	150	26	4	22	52-72	ZTGD0404-MG		
QFGD2525R/L13-64H	25x25	150	26	4	13	64-100	ZTGD0404-MG		
QFGD2525R/L 22-64H	25x25	150	26	4	22	64-100	ZTGD0404-MG		
QFGD2525R/L13-90H	25x25	150	26	4	13	90-140	ZTGD0404-MG		
QFGD2525R/L 22-90H	25x25	150	26	4	22	90-140	ZTGD0404-MG		
QFGD2525R/L13-130H	25x25	150	26	4	13	130-230	ZTGD0404-MG		
QFGD2525R/L 22-130H	25x25	150	26	4	22	130-230	ZTGD0404-MG		
QFHD2525R/L 13-58H	25x25	150	26	5	13	58-96	ZTHD0504-MG		
QFHD2525R/L 22-58H	25x25	150	26	5	22	58-96	ZTHD0504-MG		
QFHD2525R/L 13-86H	25x25	150	26	5	13	86-140	ZTHD0504-MG		
QFHD2525R/L 22-86H	25x25	150	26	5	22	86-140	ZTHD0504-MG		
QFHD2525R/L 13-130H	25x25	150	26	5	13	130-200	ZTHD0504-MG		
QFHD2525R/L 22-130H	25x25	150	26	5	22	130-200	ZTHD0504-MG		
QFHD2525R/L 13-185H	25x25	150	26	5	13	185-400	ZTHD0504-MG		
QFHD2525R/L 22-185H	25x25	150	26	5	22	185-400	ZTHD0504-MG		
QFHS2525R/L 30-185H	25x25	150	26	5	30	185-400	ZTHS0504-MG		
QFKD2525R/L 13-60H	25x25	150	26	6	13	60-100	ZTKD0608-MG		
QFKD2525R/L 22-60H	25x25	150	26	6	22	60-100	ZTKD0608-MG		
QFKD2525R/L 13-88H	25x25	150	26	6	13	88-180	ZTKD0608-MG		
QFKD2525R/L 22-88H	25x25	150	26	6	22	88-180	ZTKD0608-MG		
QFKD2525R/L 13-160H	25x25	150	26	6	13	160-400	ZTKD0608-MG		
QFKD2525R/L 22-160H	25x25	150	26	6	22	160-400	ZTKD0608-MG		
QFKS2525R/L 30-160H	25x25	150	26	6	30	160-400	ZTKS0608-MG		

★注明：配套刀片建议参考株钻刀片。Note:The insert is Zccct brand.

端面切槽、车削刀具 Surface Grooving and Turning Tools



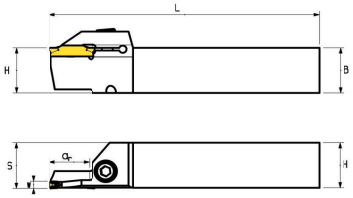


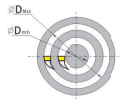
下刀直径范围

Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable inserts	螺钉 Screw	扳手 Wrench
	HxB	L	S	W	a_r	⌀D (min-Max)			
QFFD2525R/L 10-48L	25x25	150	36.5	3	10	48-66	ZTFD0303-MG	M6×20	S5
QFFD2525R/L 17-48L	25x25	150	43.5	3	17	48-66	ZTFD0303-MG		
QFFD2525R/L10-60L	25x25	150	36.5	3	10	60-80	ZTFD0303-MG		
QFFD2525R/L 17-60L	25x25	150	43.5	3	17	60-80	ZTFD0303-MG		
QFFD2525R/L 10-74L	25x25	150	36.5	3	10	74-110	ZTFD0303-MG		
QFFD2525R/L 17-74L	25x25	150	43.5	3	17	74-110	ZTFD0303-MG		
QFFD2525R/L 10-100L	25x25	150	36.5	3	10	100-150	ZTFD0303-MG		
QFFD2525R/L 17-100L	25x25	150	43.5	3	17	100-150	ZTFD0303-MG		
QFGD2525R/L 13-52L	25x25	150	39.5	4	13	52-72	ZTGD0404-MG		
QFGD2525R/L 22-52L	25X25	150	48.5	4	22	52-72	ZTGD0404-MG		
QFGD2525R/L 13-64L	25x25	150	39.5	4	13	64-100	ZTGD0404-MG		
QFGD2525R/L 22-64L	25x25	150	48.5	4	22	64-100	ZTGD0404-MG		
QFGD2525R/L 13-90L	25x25	150	39.5	4	13	90-140	ZTGD0404-MG		
QFGD2525R/L 22-90L	25x25	150	48.5	4	22	90-140	ZTGD0404-MG		
QFGD2525R/L 13-130L	25x25	150	39.5	4	13	130-230	ZTGD0404-MG		
QFGD2525R/L 22-130L	25x25	150	48.5	4	22	130-230	ZTGD0404-MG		
QFHD2525R/L 13-58L	25x25	150	39.5	5	13	58-96	ZTHD0504-MG		
QFHD2525R/L 22-58L	25x25	150	48.5	5	22	58-96	ZTHD0504-MG		
QFHD2525R/L 13-86L	25x25	150	39.5	5	13	86-140	ZTHD0504-MG		
QFHD2525R/L 22-86L	25x25	150	48.5	5	22	86-140	ZTHD0504-MG		
QFHD2525R/L 13-130L	25x25	150	39.5	5	13	130-200	ZTHD0504-MG		
QFHD2525R/L 22-130L	25x25	150	48.5	5	22	130-200	ZTHD0504-MG		
QFHD2525R/L 13-185L	25x25	150	39.5	5	13	185-400	ZTHD0504-MG		
QFHD2525R/L 22-185L	25x25	150	48.5	5	22	185-400	ZTHD0504-MG		
QFHS2525R/L 30-185L	25x25	150	56.5	5	30	185-400	ZTHS0504-MG		
QFKD2525R/L 13-60L	25x25	150	39.5	6	13	60-100	ZTKD0608-MG		
QFKD2525R/L 22-60L	25x25	150	48.5	6	22	60-100	ZTKD0608-MG		
QFKD2525R/L 13-88L	25x25	150	39.5	6	13	88-180	ZTKD0608-MG		
QFKD2525R/L 22-88L	25x25	150	48.5	6	22	88-180	ZTKD0608-MG		
QFKD2525R/L 13-160L	25x25	150	39.5	6	13	160-400	ZTKD0608-MG		
QFKD2525R/L 22-160L	25x25	150	48.5	6	22	160-400	ZTKD0608-MG		
QFKS2525R/L 30-160L	25x25	150	56.5	6	30	160-400	ZTKS0608-MG		

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

QF□D-RR



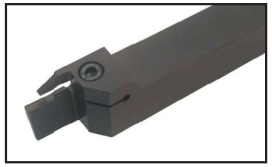


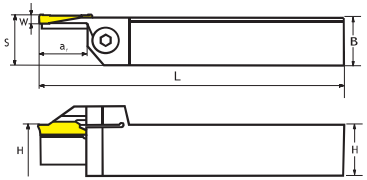
下刀直径范围

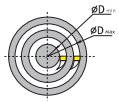
Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable inserts	螺钉 Screw	扳手 Wrench
	HxB	L	S	W	a_r	⌀D (min-Max)			
QFFD2525RR10-48H	25x25	150	26	3	10	48-66	ZTFD0303-MG	M6×20	S5
QFFD2525RR17-48H	25x25	150	26	3	17	48-66	ZTFD0303-MG		
QFFD2525RR10-60H	25x25	150	26	3	10	60-80	ZTFD0303-MG		
QFFD2525RR17-60H	25x25	150	26	3	17	60-80	ZTFD0303-MG		
QFFD2525RR10-74H	25x25	150	26	3	10	74-110	ZTFD0303-MG		
QFFD2525RR17-74H	25x25	150	26	3	17	74-110	ZTFD0303-MG		
QFFD2525RR10-100H	25x25	150	26	3	10	100-150	ZTFD0303-MG		
QFFD2525RR17-100H	25x25	150	26	3	17	100-150	ZTFD0303-MG		
QFGD2525RR13-52H	25x25	150	26	4	13	52-72	ZTGD0404-MG		
QFGD2525RR 22-52H	25x25	150	26	4	22	52-72	ZTGD0404-MG		
QFGD2525RR13-64H	25x25	150	26	4	13	64-100	ZTGD0404-MG		
QFGD2525RR 22-64H	25x25	150	26	4	22	64-100	ZTGD0404-MG		
QFGD2525RR13-90H	25x25	150	26	4	13	90-140	ZTGD0404-MG		
QFGD2525RR 22-90H	25x25	150	26	4	22	90-140	ZTGD0404-MG		
QFGD2525RR13-130H	25x25	150	26	4	13	130-230	ZTGD0404-MG		
QFGD2525RR22-130H	25x25	150	26	4	22	130-230	ZTGD0404-MG		
QFHD2525RR13-58H	25x25	150	26	5	13	58-96	ZTHD0504-MG		
QFHD2525RR 22-58H	25x25	150	26	5	22	58-96	ZTHD0504-MG		
QFHD2525RR 13-86H	25x25	150	26	5	13	86-140	ZTHD0504-MG		
QFHD2525RR 22-86H	25x25	150	26	5	22	86-140	ZTHD0504-MG		
QFHD2525RR 13-130H	25x25	150	26	5	13	130-200	ZTHD0504-MG		
QFHD2525RR 22-130H	25x25	150	26	5	22	130-200	ZTHD0504-MG		
QFHD2525RR 13-185H	25x25	150	26	5	13	185-400	ZTHD0504-MG		
QFHD2525RR 22-185H	25x25	150	26	5	22	185-400	ZTHD0504-MG		
QFHS2525RR 30-185H	25x25	150	26	5	30	185-400	ZTHS0504-MG		
QFKD2525RR 13-60H	25x25	150	26	6	13	60-100	ZTKD0608-MG		
QFKD2525RR22-60H	25x25	150	26	6	22	60-100	ZTKD0608-MG		
QFKD2525RR 13-88H	25x25	150	26	6	13	88-180	ZTKD0608-MG		
QFKD2525RR 22-88H	25x25	150	26	6	22	88-180	ZTKD0608-MG		
QFKD2525RR 13-160H	25x25	150	26	6	13	160-400	ZTKD0608-MG		
QFKD2525RR 22-160H	25x25	150	26	6	22	160-400	ZTKD0608-MG		
QFKS2525RR 30-160H	25x25	150	26	6	30	160-400	ZTKS0608-MG		

了解具体库存情况请致电厂家 详情请登陆网站www.hnsant.com

QF□D-LL



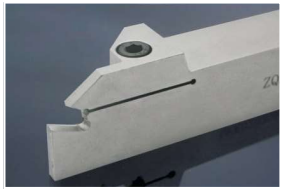


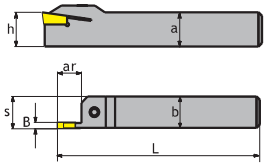


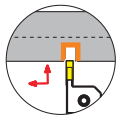
下刀直径范围

Type 型号	基本尺寸 Dimension(mm) HxB	L	S	W	a_r	ØD (min-Max)	适用刀片 Applicable inserts	螺钉 Screw	扳手 Wrench
QFFD2525LL10-48H	25x25	150	26	3	10	48-66	ZTFD0303-MG	M6×20	S5
QFFD2525LL17-48H	25x25	150	26	3	17	48-66	ZTFD0303-MG		
QFFD2525LL10-60H	25x25	150	26	3	10	60-80	ZTFD0303-MG		
QFFD2525LL17-60H	25x25	150	26	3	17	60-80	ZTFD0303-MG		
QFFD2525LL10-74H	25x25	150	26	3	10	74-110	ZTFD0303-MG		
QFFD2525LL17-74H	25x25	150	26	3	17	74-110	ZTFD0303-MG		
QFFD2525LL10-100H	25x25	150	26	3	10	100-150	ZTFD0303-MG		
QFFD2525LL17-100H	25x25	150	26	3	17	100-150	ZTFD0303-MG		
QFGD2525LL13-52H	25x25	150	26	4	13	52-72	ZTGD0404-MG		
QFGD2525LL 22-52H	25x25	150	26	4	22	52-72	ZTGD0404-MG		
QFGD2525LL13-64H	25x25	150	26	4	13	64-100	ZTGD0404-MG		
QFGD2525LL 22-64H	25x25	150	26	4	22	64-100	ZTGD0404-MG		
QFGD2525LL13-90H	25x25	150	26	4	13	90-140	ZTGD0404-MG		
QFGD2525LL 22-90H	25x25	150	26	4	22	90-140	ZTGD0404-MG		
QFGD2525LL13-130H	25x25	150	26	4	13	130-230	ZTGD0404-MG		
QFGD2525LL22-130H	25x25	150	26	4	22	130-230	ZTGD0404-MG		
QFHD2525LL13-58H	25x25	150	26	5	13	58-96	ZTHD0504-MG		
QFHD2525LL 22-58H	25x25	150	26	5	22	58-96	ZTHD0504-MG		
QFHD2525LL 13-86H	25x25	150	26	5	13	86-140	ZTHD0504-MG		
QFHD2525LL 22-86H	25x25	150	26	5	22	86-140	ZTHD0504-MG		
QFHD2525LL13-130H	25x25	150	26	5	13	130-200	ZTHD0504-MG		
QFHD2525LL22-130H	25x25	150	26	5	22	130-200	ZTHD0504-MG		
QFHD2525LL13-185H	25x25	150	26	5	13	185-400	ZTHD0504-MG		
QFHD2525LL22-185H	25x25	150	26	5	22	185-400	ZTHD0504-MG		
QFHS2525LL30-185H	25x25	150	26	5	30	185-400	ZTHS0504-MG		
QFKD2525LL 13-60H	25x25	150	26	6	13	60-100	ZTKD0608-MG		
QFKD2525LL22-60H	25x25	150	26	6	22	60-100	ZTKD0608-MG		
QFKD2525LL13-88H	25x25	150	26	6	13	88-180	ZTKD0608-MG		
QFKD2525LL 22-88H	25x25	150	26	6	22	88-180	ZTKD0608-MG		
QFKD2525LL 13-160H	25x25	150	26	6	13	160-400	ZTKD0608-MG		
QFKD2525LL 22-160H	25x25	150	26	6	22	160-400	ZTKD0608-MG		
QFKS2525LL 30-160H	25x25	150	26	6	30	160-400	ZTKS0608-MG		

ZQ

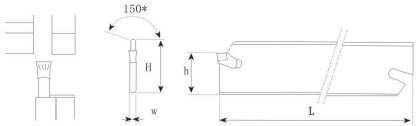






Type 型号		Stock 库存	h	b	L	S	B	$a_{r\,max}$	Applicable Inserts 使用的刀片	Screw 螺钉	Wrench 扳手
ZQ	1616R03		16	16	100	16.4	3	16	ZQMX3N11-IE	M5x17	S4
	1616R04		16	16	100	16.4	4	18	ZQMX4N11-IE		
	2020R03		20	20	125	20.4	3	20	ZQMX3N11-IE	M6x20	S5
	2020R04		20	20	125	20.4	4	20	ZQMX4N11-IE		
	2525R03		25	25	150	25.4	3	20	ZQMX3N11-IE		
	2525R04		25	25	150	25.4	4	20	ZQMX4N11-IE		
	2525R05		25	25	150	25.4	5	25	ZQMX5N11-IE		
	2525R06		25	25	150	25.7	6	32	ZQMX6N11-IE		
	3225R03		32	25	170	25.4	3	25	ZQMX3N11-IE	M6x22	S5
	3225R04		32	25	170	25.4	4	25	ZQMX4N11-IE		
	3225R05		32	25	170	25.4	5	25	ZQMX5N11-IE		
	3225R06		32	25	170	25.7	6	32	ZQMX6N11-IE		
ZQ	1616L03		16	16	100	16.4	3	16	ZQMX3N11-IE	M5x17	S4
	1616L04		16	16	100	16.4	4	16	ZQMX4N11-IE		
	2020L03		20	20	125	20.4	3	20	ZQMX3N11-IE	M6x20	S5
	2020L04		20	20	125	20.4	4	20	ZQMX4N11-IE		
	2525L03		25	25	150	25.4	3	20	ZQMX3N11-IE		
	2525L04		25	25	150	25.4	4	20	ZQMX4N11-IE		
	2525L05		25	25	150	25.4	5	25	ZQMX5N11-IE		
	2525L06		25	25	150	25.7	6	32	ZQMX6N11-IE		
	3225L03		32	25	170	25.4	3	25	ZQMX3N11-IE	M6x22	S5
	3225L04		32	25	170	25.4	4	25	ZQMX4N11-IE		
	3225L05		32	25	170	25.4	5	25	ZQMX5N11-IE		
	3225L06		32	25	170	25.7	6	32	ZQMX6N11-IE		

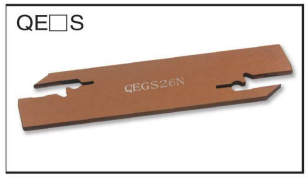
外圆切断的刀板 External Parting Blade

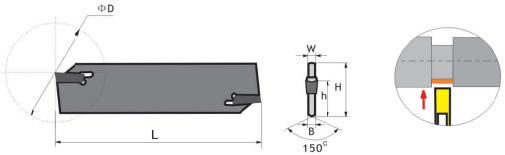


参考注释	刀杆形状		适用条件 切断				适用刀片
型号		库存	H	W	L	h	
SPB	326-S		26	2.4	110	21.6	ZQMX3N11-1E
	426-S		26	3.2	110	21.6	ZQMX4N11-1E
	526-S		26	4.0	110	21.6	ZQMX5N11-1E
	626-S		26	5.2	110	21.6	ZQMX6N11-1E
	332-S		32	2.4	150	25	ZQMX3N11-1E
	432-S		32	3.2	150	25	ZQMX4N11-1E
	532-S		32	4.0	150	25	ZQMX5N11-1E
	632-S		32	5.2	150	25	ZQMX6N11-1E

SPB系列刀板需要配套SANT圣达公司PHS系列刀座 SPB parting bade is natching with PHS parting blade holder from SANT.

QE□S



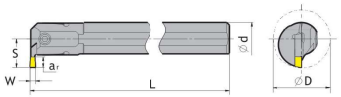


Type 型号	Dimension(mm) 基本尺寸								Applicable Inserts 使用的刀片	Wrench 配套扳手
	Stock 库存 R	Stock 库存 L	L	H	h	B	W	ΦD_{max}		
QEES26N			110	26	19	2	2.5	60	ZPES02502-MG	QS5
QEFS26N			110	26	19	2.4	3	60	ZPFS0302-MG	QS5
QEGS26N			110	26	19	3.2	4	70	ZPGS0402-MG	QS5
QEHS26N			110	26	19	4	5	70	ZPHS0503-MG	QS5
QEKS26N			110	26	19	5	6	70	ZPKS0604-MG	QS5
QEES32N			150	32	24.6	2	2.5	100	ZPES02502-MG	QS5
QEFS32N			150	32	24.6	2.4	3	100	ZPFS0302-MG	QS5
QEGS32N			150	32	24.6	3.2	4	120	ZPGS0402-MG	QS5
QEHS32N			150	32	24.6	4	5	120	ZPHS0503-MG	QS5
QEKS32N			150	32	24.6	5	6	120	ZPKS0604-MG	QS5

QE□S系列刀板需要配套SANT圣达公司QZS系列刀座 QE□S parting blade is matching with QZS parting blade holder from SANT.

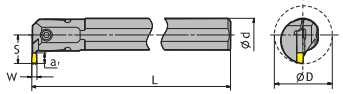
内圆切槽及车削刀具 Internal Grooving and Turning Tools

R型



Type 型号	基本尺寸 Dimension(mm)						适用刀片 Applicable inserts	螺钉 Screw	扳手 Wrench
	Ød	L	S	W	最大切深 $a_{p max}$	ØD (最小加工直径)			
C20Q-QEDR/L 05-27	20	180	15.2	2.5	5	27	ZTED*****-**	M4×14	S3
C25R-QEDR/L 07-33	25	200	20.3	2.5	7	33		M5×17	S4
C32S-QEDR/L 09-42	32	250	25.3	2.5	9	42	ZRED*****-**		
C20Q-QFDR/L 05-27	20	180	15.2	3	5	27	ZTFD****-**	M4×14	S3
C25R-QFDR/L 07-33	25	200	20.3	3	7	33		M5×17	S4
C32S-QFDR/L 09-42	32	250	25.3	3	9	42	ZRFD****-**		
C25R-QGDR/L 08-35	25	200	21.5	4	8	35	ZTGD****-**	M5×17	S4
C32S-QGDR/L 11-44	32	250	27.5	4	11	44		M6×20	S5
C40T-QGDR/L 13-54	40	300	33.5	4	13	54	ZRGD****-**		
C25R-QHDR/L 08-35	25	200	21.5	5	8	35	ZTHD****-**	M5×17	S4
C32S-QHDR/L 11-44	32	250	27.5	5	11	44		M6×20	S5
C40T-QHDR/L 13-54	40	300	33.5	5	13	54	ZRHD****-**		
C25R-QKDR/L 08-35	25	200	21.5	6	8	35	ZTKD****-**	M5×17	S4
C32S-QKDR/L 11-44	32	250	27.5	6	11	44		M6×20	S5
C40T-QKDR/L 13-54	40	300	33.5	6	13	54	ZRKD****-**		
C50T-QKDR/L13-64	50	300	38.1	6	14	64			

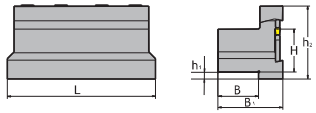
内圆切槽及车削刀具 Internal Grooving and Turning Tools



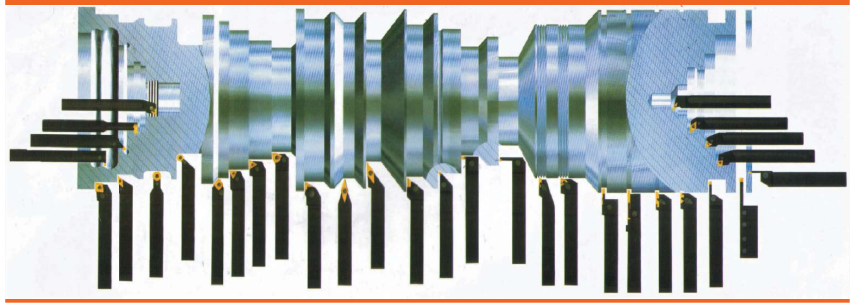
Type 型号		基本尺寸 Dimension(mm)					刀片 Inserts	螺钉 Screw	扳手 Wrench
		Ød	L	S	W	最大切深 $a_1$max			
MGIVR/L	2016-1.5	16	180	11.3	1.5	3	MGMN150-M	M4×14	S3
	2520-1.5	20	180	13.1	1.5	4	MGMN150-M	M5×17	S4
	2925-1.5	25	200	16.2	1.5	4	MGMN150-M	M5×17	S4
	2016-2	16	125	12.4	2	3	MGMN200-M	M4×14	S3
	2520-2	20	125	14	2	5	MGMN200-M	M5×17	S4
	2925-2	25	200	17.2	2	5	MGMN200-M	M5×17	S4
	2016-2.5	16	125	12.5	2.5	6	MGMN250-M	M4×14	S3
	2520-2.5	20	180	15.1	2.5	6	MGMN250-M	M5×17	S4
	2925-2.5	25	200	18.2	2.5	6	MGMN250-M	M5×17	S4
	2520-3	20	180	15.6	3	6	MGMN300-M	M5×17	S4
	3125-3	25	200	18.9	3	5	MGMN300-M	M5×17	S4
	3732-3	32	250	21.5	3	6	MGMN300-M	M5×20	S4
	2520-4	20	180	15.6	4	6	MGMN400-M	M5×17	S4
	3125-4	25	200	18.9	4	6	MGMN400-M	M5×17	S4
	3732-4	32	250	21.5	4	6	MGMN400-M	M5×20	S4
	3125-5	25	200	19.1	5	8	MGMN500-M	M6×20	S5
	3732-5	32	250	21.5	5	8	MGMN500-M		
	3125-6	25	200	19.4	6	8	MGMN600-M		
	3732-6	32	250	21.5	6	8	MGMN600-M		
	3732-8	32	250	23.2	8	10	MGMN800-M		
	4540-8	40	300	27.2	8	10	MGMN800-M		
	3125-6A	25	200	19.4	6	8	MGMN600-M		
	3732-6A	32	250	21.5	6	8	MGMN600-M		
	3732-8A	32	250	23.4	8	10	MGMN800-M		
	4540-8A	40	300	27.2	8	10	MGMN800-M		

★ 可安装切断、切槽、车削、仿形刀片。(配套韩国克洛依刀片) Note:The insert is Korloy brand.
Parting, grooving, turning, profiling inserts are adaptable to the tools。

用于外圆切断刀板的刀座 Parting Blade Holders



Type 型号	基本尺寸 Dimension(mm)						上压板 clamp	螺钉 Screw	扳手 Wrench
	L	H	h_1	h_2	B	B_1			
PHS2026	86	20	10	46.6	19	38	PHS26	M6×20	S5
PHS2526	86	25	5	46.6	23	42	PHS26		
PHS3226	86	32	3	51.6	30	48	PHS26		
PHS2032	110	20	13	50	19	38	PHS32		
PHS2532	110	25	8	50	23	42	PHS32		
PHS3232	110	32	5	54	30	48	PHS32		

此刀座用于SPB系列刀板 This parting blade holder is for SPB parting blades.

数控车削刀具加工示意图